



SBS2400



Module constructed flexible
split second pallet collar machine.



SVENSKA
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SYSTEM

A ready pallet collar in 25 sec.

Every day around the year goods are carried over the whole world. Greater production of products increase the need of storing of the manufactured products. To satisfy the market, Svenska Balk System have elaborated an automatic flexible split second pallet-collar machine SBS 2400 for boards between 543 – 2400 mm.



SBS2400

SBS2400 produced of component with very high quality. The machine is build up on a strong frame. It is module built which means the different moment of the production can be chosen. As option auto picking from pallet with 5 remnants and automatic pallet charging, cutting off equipment can be received. SBS 2400 has as standard ID-print equipment in the line. Further, for example logo or similar are screen printed on the material. You can choose different colours on the print. The machine is sure in operation and very fast. In 6 seconds SBS 2400 drills, riverts montage, turns, hinges montage, print, stacking one parts of a pallet-collar on a lift table with pallet.



1. Store for 25 boards.



2. Drill and rivert montage.



3. Turner.



4. ID-printer.



5. Hinges montage and store for 70 hinges.



6. Sensor for hinges control.



7. Hydraulic radial technology hinges press.



8. Screen printer.



9. Drop system on pallet.



10. Stacking on pallet.



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Board length, min-max	543-2400 mm.
Cycle time	6 seconds
Steering system plc	Siemens
El-power	400V/50 Hz, 25 ampere
Air consumption	750 l/min with 6 bar
Store for board	Ca 25 pcs
Store for hinges	Ca 70 pcs
ID-printing system	Black
Screen print system	1-colour print (free colour choice)
Can be complete with:	Saw, picker and transport system

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